Times New Roman 8/9, space 36 pt , aligned right Drewno …, Vol. …, No. ….

DOI: 10.12841/wood.1644-3985.xxx.xx

**Jan Kowalski, Krystyna Nowak, Adam Adamski [[1]](#footnote-1)**  Times New Roman 12 pt., in bold face

**TITLE** Times New Roman 13 pt., in bold face, aligned left

*Abstract is few-sentence information on the subject matter and the results of research.*

Times New Roman 9.5 pt., italics, left indentation 15 mm

**Keywords:** maximum eight words(in English language) facilitating classification of the content, terms and definitions rendering the publication’s content Times New Roman 9.5 pt., left indentation 15 mm, special decreased indentation 24.8 mm, single line spacing

**Introduction** Times New Roman 12 pt., in bold face, aligned left

Beginning of the text is without indentation. This part should be an outline of the status quo of the subject matter discussed in the publication. References to literature should be given as follows [author year], i.e. [Piotrowski 2002]; in the case two authors are quoted, their surnames and publication year should be given as follows [Kowalski, Nowak 2004]; in the case there are three and more authors the template looks as follows [Ratajczak et al. 2005]. If the reference includes larger number of publications, then particular items are separated by a semicolon [Schmidt 2004; Bauch et al. 2007]. If few publication of the same author published in the same year are quoted, the publication year should be followed by consecutive lowercase letters of the alphabet (without space), e.g. [Nowak 1991a, 1991b, 1991c]. These marking are then repeated in the References section. If an author’s opinion is cited, their surname should be given followed by publication year in square bracket, e.g.: According to Ważny [2006], ...; quotation of standards: [EN/ISO 2758:2005]. Times New Roman 11 pt., justified, single line spacing

Paragraph justified. Times New Roman 11 pt., justified, first line indentation 6 mm, single line spacing

**Materials and methods** (technical texts)/**Research methodology** (economic texts) Times New Roman 12 pt., in bold face, aligned left

In this part of publication the research subject matter is described in a concise way. Technical texts – description of materials, test methods, and experiments carried out. Economic texts – description of research aim, objective, subjective and spatial scope, and research methods.

Paragraph justified. The graphic part (tables, figures, photos and graphs) should be in the form of separate electronic files that allows proofreading and making the corrections. In the main text places where tables and figures are to be integrated should be marked. Footnotes should be placed at the bottom of a page and numbered with Arab digits (continuous numbering). It is recommended that footnotes are reduced to a necessary minimum. “Wood” is the black and white journal – all graphic part should be prepared accordingly. Times New Roman 11 pt., justified, first line indentation 6mm, single line spacing

**Results and discussion** Times New Roman 12 pt., in bold face, aligned left

Technical texts – discussion of research results. Economic texts – discussion of research results per issues. In the main text places where tables and figures (graphs and photos) are to be integrated should be marked. Units of measures should be in the SI system. Mathematic equations should be centred, equations numeration given in round bracket, i.e. (1), (2)… aligned right.

Paragraph justified. In the main text a table or a figure should be mentioned in the following way: table 1, fig. 1. Times New Roman 11 pt., justified, first line indentation 6 mm, single line spacing

Tables and figures should be in the form of separate electronic files.

**Conclusions** Times New Roman 12 pt., in bold face, aligned left

Main conclusions, concise summary of research results.

Paragraph justified. Times New Roman 11 pt., justified, first line indentation 6 mm, single line spacing

**References** Times New Roman 12 pt., in bold face, aligned left

In the References section (containing solely bibliographic descriptions of publication quoted in the text) all the authors of cited publications should be listed as well as full names of the journals. References should be listed alphabetically by surnames of the authors or first words of the titles of collective publications; both the former and the latter should be set in bold face. Particular items of references should start with the author’s surname and initial of their name. Collective publications should be listed in alphabetical order. Individual publications should not be numbered. Standards should be listed separately. In case of citation from the website source it is necessary to add an access date in the end.

Autocitation should not exceed 20% in the references.

**Nowak J.** [2000]: Przemysł drzewny (Wood industry). Wydawnictwo XX, Poznań

**Zabielska-Matejuk J. (ed.)** [2012]: Ciecze jonowe w innowacyjnych technologiach związanych z przetwarzaniem surowców lignocelulozowych (Ionic liquids in innovative Technologies connected with processing of lignocellulosic raw materials). Wydawnictwo Instytutu Technologii Drewna, Poznań

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**List of standards**

**PN-ISO 8756:2000** Jakość powietrza postępowanie z danymi dotyczącymi temperatury, ciśnienia i wilgotności (Air quality; handling of temperature, pressure and humidity data)

**ISO 2758:2001** Paper – Determination of bursting strength

**EN/ISO 2758:2005** Paper – Determination of bursting strength

**Acknowledgements**

Possible other information, remarks, acknowledgements etc. For instance:Research was carried out under development project (No. …), financed by …. *Times New Roman 11 pt.,*

**Comments about the main text:**

Tables should be numbered with Arab digits. Table’s title (in bold face) should be placed above it and the source under it. Table’s title and text should be in English. Figures should be numbered with Arab digits. Figure’s title (in bold face) and source should be placed under it. Figure’s title and axes’ descriptions should be in English. Graphic materials should be prepared in black-and-white version with no additional background. Instead of colour lines, dotes etc. should be used as distinguishing features.

**Table 1. Variants of particleboard production** Times New Roman 10 pt., in bold face, aligned left

|  |  |  |  |
| --- | --- | --- | --- |
| Variant | 1 | 2 | 3 |
| Glue for bonding of chips | UF | PVAc | PVAc |
| Bonding method | 3-layer particleboard produced in one phase… | 3-layer particleboard with two face layers pressed in hot press and the core layer... | 3-layer particleboard with two face layers separately pressed in hot press and bonded with the core layer... |

Table’s width or height (in the case of landscape layout) 126 mm,

Table’s framing – single lines, no bold face. Text in the table 9 pt., no bold face and no underlining;



Viscosity [mPas]

Temperature [0C]

**Fig. 1. The dependence of PVAc glue viscosity on temperature** Times New Roman 10 pt., in boldface, aligned left

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